## **STRETCH FILM** LLDPE cast stretch film

## **TECHNICAL DATA SHEET**

Standard Manual

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Characteristic	Method	Unit	Direction	Tolerances	17µ	20µ	23µ	25µ
Impact resistance	ASTM D1709 A	g	MD	10%	58	65	72	79
Tensile strength at break	ASTM D882 B	mpa	MD	10%	29	32	27	28
		TD	10%	18	17	20	20	
Tensile strength at yield	ASTM D882 B	mpa	MD	10%	6	6	6	6
		TD	10%	5	5	5	5	
Elongation at break	ASTM D882 B	%	MD	10%	380	410	450	465
		TD	10%	510	540	550	560	
Tear Resistance	ASTM D1922	nM	MD	10%	1200	1450	1560	1620
		TD	10%	2150	2300	2450	1550	
Stretch	ASR Universal	%	-	5%	80	100	115	120
Cling	ASR Universal	g	-	10%	135	130	130	128
Core ID				1-2MM	76	76	76	76

In case of coloured stretch film these values should be reduced by 10%. In case of printed film these values should be reduced by 5%. In case of additives these values should be reduced by 5%.

## **AVAILABILITY MATRIX**

Coloured	AUV 6/12 months	Cling Inside/Outside	Antistatic	Color	Cling Out/In/Both	Printed 1 Color
~	$\checkmark$	✓	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$

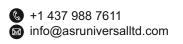
HIPAC STRETCH FILM HAS BEEN DESIGNED TO BE 100% RECYCLABLE

Pallet type → ◆ Pallet weight	A	B	
📩 < 400 Kg	17µ	20µ	23µ
<b>400-650 Kg</b>	20µ	23µ	25µ
> 650 Kg	23µ	25µ	29µ

Change weight : 200 Kg, 200-300 Kg, 350-500 kg



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